“LOW PRO” ALUMINUM DOCK
ASSEMBLY MANUAL, APPROVED LAYOUTS & CONFIGURATIONS
LONG DOCK LAYOUTS & DIAGRAMS

AVAILABLE DECKING CHOICES:
- “ThruFlow” Grey Poly Plastic or Aluminum Powder-Coated w/Wood Grain Finish
  (Both Maintenance-Free)
- Real Western Red Cedar Wood

DAKA Corporation
955 Industrial St. N.E. – Pine City, Minnesota 55063
Phone: (320) 629-6737 - Fax (320) 629-3677
www.dakadock.com
DAKA “LOW PRO” SCREW JACK LEGS – RANGE OF MOTION

- 32” OVERALL TRAVEL
- 16” OF THREADED ADJUSTMENT + 16” OF MANUAL ADJUSTMENT

FIG. 1: STANDARD SCREW JACK LEGS
(MAXIMUM WATER DEPTH: 63”)

FIG. 2: EXTRA LONG SCREW JACK LEGS
(MAXIMUM WATER DEPTH: 81”)

FIG. 3: EXTRA-EXTRA LONG SCREW JACK LEGS
(MAXIMUM WATER DEPTH: 99”)

RANGE OF MOTION:
From lake bottom to bottom of Dock (BOD)
Measured with standard 24” dia. plastic wheels

<table>
<thead>
<tr>
<th>FULLY COMPRESSED – MINIMUM</th>
<th>FULLY EXTENDED - MAXIMUM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Leg</td>
<td>BOD 2'-7” = 31”</td>
</tr>
<tr>
<td>XL Leg</td>
<td>BOD 4'-1” = 49”</td>
</tr>
<tr>
<td>XXL Leg</td>
<td>BOD 5'-7” = 67”</td>
</tr>
<tr>
<td>Standard Leg</td>
<td>BOD 5'-3” = 63”</td>
</tr>
<tr>
<td>XL Leg</td>
<td>BOD 6'-9” = 81”</td>
</tr>
<tr>
<td>XXL Leg</td>
<td>BOD 8'-3” = 99”</td>
</tr>
</tbody>
</table>
DAKA LOW PRO DOCK APPROVED LAYOUTS/CONFIGURATIONS

IMPORTANT MUST READ!!

KEY:
- ALL DOCK SECTIONS ARE 4’ WIDE
- SCREW JACK LEG W/WHEEL & BRACING
- 2” SQ. POST W/ 2 3/8” ADJ. 18” SLEEVE & FOOT PAD (ALL ALUM)
- 24” ALUM SIDE PLATE CONNECTOR
- CONNECTION BRKTS (GALV. STEEL), END TO END
- GALV. PLATFORM OR SUPER PLATFORM BRACKET

32 FOOT MAXIMUM DOCK LENGTH WITH ONE SET OF WHEELS AND POSTS.
MAXIMUM SPAN IS 16 FEET PER SET OF SUPPORTS (POSTS OR WHEELS).
MUST USE ALUM. SIDE CONNECTOR PLATES AND CONNECTION BRACKETS (GALV. STEEL) WHEN CONNECTING TWO DOCK SECTIONS END TO END.
POSTS MUST BE INSTALLED WHERE SHOWN. (STORE IN DOWN POSITION)
MUST REMOVE DECKING IF WHEELS ARE FURTHER THAN 16’ APART FOR INSTALL & REMOVAL.
WHEELS MOUNTED ON STRAIGHT DOCKS TO THE OUTSIDE WILL GIVE YOU THE MOST STABILITY.
PLATFORMS CAN BE MOUNTED TO THE RIGHT (AS SHOWN) OR LEFT SIDE.

PREFERRED LAYOUT USING WHEELS ON EVERY SECTION

8’, 12’ OR 16’

ADVANTAGES ARE: NO POSTS, CAN LEAVE DECKING ON, NO SIDE PLATES, CREATES EASIER STORAGE.

ACCEPTABLE

16’, (12’ OR 8’)
32’ STRAIGHT

12’
28’ STRAIGHT

8’
24’ STRAIGHT

32’ PLATFORM

28’ PLATFORM

32’ SUPER PLATFORM

SHORE END

SHORE END

ALL DOCKS ARE 4 FEET WIDE
DAKA LOW PRO LONG DOCK DIAGRAMS, STRAIGHT

8' or 12'  16'  16'
40' STRAIGHT

12'  16'  16'
44' STRAIGHT

16'  16'  16'
48' STRAIGHT

8' or 12'  16' or 12'  16'  16'
56' STRAIGHT

12'  16'  16'  16'
60' STRAIGHT

16'  16'  16'  16'
64' STRAIGHT

8' or 12'  16' or 12'  16'  16'  16'
72' STRAIGHT

12'  16'  16'  16'  16'
76' STRAIGHT

16'  16'  16'  16'  16'
80' STRAIGHT

PREFERRED LAYOUT USING WHEELS ON EVERY SECTION

8',12' or 16'  16'

ADVANTAGES ARE: NO POSTS, CAN LEAVE DECKING ON, NO SIDE PLATES, CREATES EASIER STORAGE.

LOW PRO DOCK APPROVED LAYOUTS/CONFIGURATIONS

32 FOOT MAXIMUM DOCK LENGTH WITH ONE SET OF WHEELS AND POSTS.

MAXIMUM SPAN IS 16 FEET PER SET OF SUPPORTS (POSTS OR WHEELS).

MUST USE ALUM. SIDE CONNECTOR PLATES AND CONNECTION BRACKETS (GALV. STEEL) WHEN CONNECTING TWO DOCK SECTIONS END TO END.

POSTS MUST BE INSTALLED WHERE SHOWN. (STORE IN DOWN POSITION)

MUST REMOVE DECKING IF WHEELS ARE FURTHER THAN 16" APART FOR INSTALL & REMOVAL

WHEELS MOUNTED ON STRAIGHT DOCKS TO THE OUTSIDE WILL GIVE YOU THE MOST STABILITY.

PLATFORMS CAN BE MOUNTED TO THE RIGHT (AS SHOWN) OR LEFT SIDE.

---

KEY:

ALL DOCK SECTIONS ARE 4' WIDE
Screw jack leg w/wheel & bracing

2" SQ. POST W/ 2 1/2" ADJ. 18" SLEEVE & FOOT PAD (ALL ALUM)

24" ALUM SIDE PLATE CONNECTOR

X CONNECTION BRKTS (GALV. STEEL). END TO END

GALV. PLATFORM OR SUPER PLATFORM BRACKET

Hinge kit

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Daka Low Pro Long Dock Diagrams, Platform (8' x 8' End)

**Low Pro Dock Approved Layouts/Configurations**

32 Foot Maximum Dock Length with One Set of Wheels and Posts.

Maximum span is 16 Feet per set of supports (Posts or wheels).

Must use Alum. Side connector plates and connection brackets (galv. steel) when connecting two dock sections end to end.

Posts must be installed where shown. (store in down position)

Must remove decking if wheels are further than 16' apart for install & removal.

Wheels mounted on straight docks to the outside will give you the most stability.

Platforms can be mounted to the right (as shown) or left side.

**Preferred Lay Out Using Wheels on Every Section**

8', 12' or 16' 16'

8' or 12' 16' or 12' 4'x16

40' Straight w/Platform

12' 16' 4'x16

44' Straight w/Platform

16' 16' 4'x16

48' Straight w/Platform

12' 16' 4'x16

52' Straight w/Platform

16' 16' 4'x16

56' Straight w/Platform

16' 16' 4'x16

60' Straight w/Platform

12' 16' 16' 4'x16

64' Straight w/Platform

16' 16' 16' 4'x16

68' Straight w/Platform

16' 16' 16' 4'x16

72' Straight w/Platform

16' 16' 16' 4'x16

76' Straight w/Platform

16' 16' 16' 4'x16

80' Straight w/Platform

All docks are 4 feet wide

**Key:**

- Screw jack leg w/wheel & bracing
- 2" sq. post w/ 2 1/2" adj. 18" sleeve & foot pad (all alum)
- 24" alum side plate connector
- Connection brkt's (galv. steel), end to end
- Galv. platform or super platform bracket
- Hinge kit
LOW PRO LONG DOCK DIAGRAMS, SUPER PLATFORM (8' X 12' END)

LOW PRO DOCK APPROVED LAYOUTS/CONFIGURATIONS:

32 FOOT MAXIMUM DOCK LENGTH WITH ONE SET OF WHEELS AND POSTS.

MAXIMUM SPAN IS 16 FEET PER SET OF SUPPORTS (POSTS OR WHEELS).

MUST USE ALUM. SIDE CONNECTOR PLATES AND CONNECTION BRACKETS
(CALV. STEEL) WHEN CONNECTING TWO DOCK SECTIONS END TO END.

POSTS MUST BE INSTALLED WHERE SHOWN. (STORE IN DOWN POSITION)

MUST REMOVE DECKING IF WHEELS ARE FURTHER THAN 16" APART
FOR INSTALL & REMOVAL.

WHEELS MOUNTED ON STRAIGHT DOCKS TO THE OUTSIDE WILL GIVE YOU THE
MOST STABILITY.

PLATFORMS CAN BE MOUNTED TO THE RIGHT (AS SHOWN) OR LEFT SIDE.

ADVANTAGES ARE: NO POSTS, CAN LEAVE DECKING ON, NO SIDE PLATES, CREATES EASIER STORAGE.

KEY:

- SCREW JACK LEG W/ WHEEL & BRAKING
- 2" SQ. POST W/ 2 3/4" ADJ. 10" SLEEVE & FOOT PAD (ALL ALUM)
- 24" ALUM SIDE PLATE CONNECTOR
- CONNECTION BRKT. (CALV. STEEL), END TO END
- CALV. PLATFORM OR SUPER PLATFORM BRACKET
- HINGE KIT

PLATFORMS CAN BE MOUNTED USING WHEELS ON EVERY SECTION

PROBABLE LAYOUT USING WHEELS ON EVERY SECTION

8' or 12' 16' or 12' 4'x16'

40' STRAIGHT W/SUPER PLATFORM

12' 16' 4'x16'

44' STRAIGHT W/SUPER PLATFORM

16' 16' 16' 4'x16'

48' STRAIGHT W/SUPER PLATFORM

60' STRAIGHT W/SUPER PLATFORM

64' STRAIGHT W/SUPER PLATFORM

72' STRAIGHT W/SUPER PLATFORM

76' STRAIGHT W/SUPER PLATFORM

80' STRAIGHT W/SUPER PLATFORM

ALL DOCKS ARE 4 FEET WIDE

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LOW PRO DOCKS GENERAL ASSEMBLY

SEE LOW PRO "APPROVED LAYOUT" DIAGRAMS FOR APPROVED DOCK CONFIGURATIONS.

THE ONLY PURPOSE OF THIS ILLUSTRATION IS TO SHOW SOME OF THE DIFFERENT OPTIONS AVAILABLE AND A GUIDE TO ASSEMBLE THEM.

<table>
<thead>
<tr>
<th>KEY</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>PLATFORM BRACKETS, SUPER &amp; REG.</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>STD., XL &amp; XXL SCREWJACKS, BRACES</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>SIDEPLATE CONNECTORS (ALUM.) &amp; CONNECTION BRACKETS (GALV STEEL)</td>
<td>2</td>
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<tr>
<td>4</td>
<td>STABILIZER POST W/ FOOT PAD AND SLEEVE</td>
<td>6</td>
</tr>
<tr>
<td>5</td>
<td>(NOT USED)</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>SHORE END WHEEL ACCESSORY KIT (MANUAL ADJ.)</td>
<td>2</td>
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<tr>
<td>7</td>
<td>CORNER SECTION WITH CONNECTORS</td>
<td>1</td>
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LOW PRO DOCKS GENERAL ASSEMBLY

INSERT BRASS NUT THRU AN ACCESS POINT AND SLIDE TO LOCATION OF BOLT (TYPICAL)

PLATFORM BRACKETS (GALV. STEEL) ASSEMBLY

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>(B.O.M.)</th>
<th>FOR ONE PLATFORM</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>PLATFORM BRACKETS (GALV. STEEL), SUPER OR REG.</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HH/SS BOLT 1/2&quot; X 1 1/2&quot; (REG. 8 FT.)</td>
<td>8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HH/SS BOLT 1/2&quot; X 1 1/2&quot; (SUPER. 12 FT.)</td>
<td>12</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1/2&quot; SQ. BRASS NUT (REG. 8 FT.)</td>
<td>8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1/2&quot; SQ. BRASS NUT (SUPER. 12 FT.)</td>
<td>12</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

ENDS OF LOW PRO DOCKS, SIDES NOT SHOWN FOR CLARITY.

CONNECTION BRACKETS (GALV. STEEL)

MOUNT THE CONNECTION BRACKETS (GALV. STEEL) TO THE END OF THE DOCK. TEE BAR SHOULD BE CLOSEST TO SHORE.

INSERT A 3/8" S.S. BOLT UP FROM BOTTOM THRU BRACKET HOLE INTO THE BRASS NUT IN THE NUT CHANNEL AND TIGHTEN. SET THE ADJOINING DOCK INTO THE CLAMP.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>(B.O.M.)</th>
<th>FOR TWO</th>
<th>QTY</th>
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<tbody>
<tr>
<td>SIDEPLATE CONNECTORS ALUM.</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HH/SS BOLT 1/2&quot; X 1 1/2&quot;</td>
<td>4</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1/2&quot; SQ. BRASS NUT</td>
<td>4</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

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LOW PRO DOCKS GENERAL ASSEMBLY

MOUNT THE SCREW JACK ASSY TO THE 7" EXTRUSION FOLLOWING THE DIMENSIONS ON PAGE 1. INSERT TWO 1/2" S.S. BOLTS UP FROM BOTTOM THRU BRACKET SLOTS INTO THE BRASS NUTS IN THE NUT CHANNEL. ATTACH LONG CENTER BRACE ANGLE USING 3/8" CARRIAGE BOLTS. (LONG BOLT IS THE CENTER FRAME TUBE BOLT) ATTACH THE SMALL ANGLE CLIPS USED FOR CONNECTING THE BRACES TO THE FRAME. ATTACH THE TWO SHORTER ANGLE BRACES FROM THE SCREW JACK TO THE ANGLE CLIPS USING 3/8" CARRIAGE BOLTS WITH BRASS NUTS.

LOosen THE SET BOLT IN THE JACK TUBE TO REMOVE AND ROTATE THE AXLE TO THE INSIDE OR OUTSIDE OF THE DOCK. INSTALL A COTTER PIN, LARGE WASHER, WHEEL, LARGE WASHER & COTTER PIN ON THE AXLE TO COMPLETE ASSEMBLY.

WHEN ASSEMBLING A PAIR OF SCREW JACKS ON A 4 FT. WIDE DOCK USE THE CENTER 1" X 2" TUBE FRAME HOLE FOR BOTH LONG CENTER BRACES. IT IS MANDATORY TO ROTATE THE WHEELS TO THE OUTSIDE OF THE DOCK FOR GREATER STABILITY.

<table>
<thead>
<tr>
<th>KEY</th>
<th>DESCRIPTION</th>
<th>B.O.M.</th>
<th>(FOR ONE)</th>
<th>QTY</th>
<th>PART#</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>3/8&quot; X 1 1/2&quot; HEX HEAD STAINLESS STEEL BOLT W/ BRASS SQ NUT</td>
<td>4</td>
<td>HBSS12112</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>3/8&quot; NUT, SQUARE, BRASS</td>
<td>4</td>
<td>NS12BRASS</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>3/8&quot; X 1&quot; STAINLESS STEEL CARRIAGE BOLT</td>
<td>5</td>
<td>CBS381</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>3/8&quot; HI BRASS FLANGE NUT</td>
<td>6</td>
<td>FLN38BRASS</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>3/8&quot; X 2&quot; STAINLESS STEEL CARRIAGE BOLT</td>
<td>1</td>
<td>CBS382</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>BRACE ANGLE, SHORT</td>
<td>2</td>
<td>SEE B.O.M.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>BRACE ANGLE, LONG</td>
<td>1</td>
<td>SEE B.O.M.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>WHEEL, WASHERS, COTTER PINS</td>
<td>1</td>
<td>SEE B.O.M.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

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LOW PRO DOCKS SCREW JACK LEG ASSEMBLY

ADJUSTMENT NUT 15/16" SOCKET
TURN ADJUSTMENT NUT COUNTER CLOCKWISE TO EXTEND LEG

DRILL 1 3/4" ROUND Ø HOLE IN DECKING TO ADJUST SCREW JACK LEGS. THE CAPS PROVIDED WILL FIT IN A 1 3/4" HOLE IN THE DECKING.

½" BRASS SQUARE NUT

UPPER SET BOLT ON S/J LEG ASSEMBLY

LOWER SET BOLT ON S/J LEG ASSEMBLY

½" BRASS SQUARE NUT

½" STAINLESS STEEL SET BOLT

4" MIN.

NOTE: A MINIMUM OF 4" OF THE LOWER LEG TUBE MUST BE INSERTED INTO THE MIDDLE LEG. DO NOT EXTEND LOWER LEG ASSEMBLY BEYOND THIS POINT

THE LOWER TUBE WITH ROUND HORIZONTAL AXLE CAN BE ROTATED TO MOVE WHEELS UNDER DOCK FRAMES WHEN MAKING A PLATFORM OR SUPER PLATFORM DOCK CONFIGURATION.

ON 4'-0 WIDE DOCK FRAMES, TURN AXLE SO WHEELS ARE TO THE OUTSIDE. THIS WIDER STANCE WILL GIVE THE NARROWER DOCK MORE STABILITY.

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LOW PRO DOCKS GENERAL ASSEMBLY

STABILIZER SLEEVE & POST W/ FOOT PAD

<table>
<thead>
<tr>
<th>DESCRIPTION (B.O.M.) FOR ONE EACH</th>
<th>QTY</th>
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<tbody>
<tr>
<td>KEY</td>
<td></td>
</tr>
<tr>
<td>1 STABILIZER SLEEVE &amp; POST W/ FOOT PAD</td>
<td></td>
</tr>
<tr>
<td>2 POST, 6&quot;-10&quot; LONG, 2&quot; SQ. ALUM.</td>
<td>1</td>
</tr>
<tr>
<td>3 FOOT PAD ASSEMBLY, 10&quot; X 10&quot; ALUM</td>
<td>1</td>
</tr>
<tr>
<td>4 HH/SS BOLT 1/2&quot; X 1 1/2&quot;</td>
<td>2</td>
</tr>
<tr>
<td>5 1/2&quot; SQ. BRASS NUT</td>
<td>2</td>
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</tbody>
</table>

SHORE END WHEEL ASSEMBLY

HINGE ASSEMBLY

VIEW LOOKING UP FROM BOTTOM
MOUNT TWO HINGE BRACKETS TO THE ENDS OF EACH DOCK TO BE JOINED. LEAVE BOLTS SNUG FOR FINAL ADJUSTMENT.
JOIN THE DOCK ENDS BY SLIDING THE PIPE THRU THE HINGE BRACKETS.
INSERT COTTER PINS IN PIPE. COVER ENDS OF PIPE WITH SAFETY CAPS PROVIDED. TIGHTEN HINGE BRACKET BOLTS.

<table>
<thead>
<tr>
<th>DESCRIPTION (B.O.M.) FOR ONE EACH</th>
<th>QTY</th>
</tr>
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<tbody>
<tr>
<td>KEY</td>
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</tr>
<tr>
<td>1 HINGE ASSEMBLY</td>
<td>1</td>
</tr>
<tr>
<td>4 HH/SS BOLT 1/2&quot; X 1 1/2&quot;</td>
<td>4</td>
</tr>
<tr>
<td>5 1/2&quot; SQ. BRASS NUT</td>
<td>4</td>
</tr>
<tr>
<td>6 HINGE BRACKETS</td>
<td>4</td>
</tr>
<tr>
<td>7 HINGE PIPE, 1 1/2 PIPE X 47 3/4&quot; LONG</td>
<td>1</td>
</tr>
<tr>
<td>8 HT, 1/4&quot; SAFETY PLASTIC CAP</td>
<td>2</td>
</tr>
<tr>
<td>9 3/8&quot; COTTER PIN</td>
<td>2</td>
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SHORE END WHEEL ASSEMBLY

SHORE END WHEEL ASSEMBLY

<table>
<thead>
<tr>
<th>DESCRIPTION (B.O.M.) FOR ONE EACH</th>
<th>QTY</th>
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<tbody>
<tr>
<td>KEY</td>
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</tr>
<tr>
<td>1 SHORE WHEEL ASSEMBLY</td>
<td>1</td>
</tr>
<tr>
<td>4 HH/SS BOLT 1/2&quot; X 1 1/2&quot;</td>
<td>2</td>
</tr>
<tr>
<td>5 1/2&quot; SQ. BRASS NUT</td>
<td>2</td>
</tr>
<tr>
<td>9 3/8&quot; COTTER PIN</td>
<td>2</td>
</tr>
<tr>
<td>11 3 FT., 2&quot; SQ. TUBE WITH AXLE</td>
<td>1</td>
</tr>
<tr>
<td>12 WHEEL</td>
<td>1</td>
</tr>
<tr>
<td>13 WASHERS</td>
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LOW PRO DOCKS GENERAL ASSEMBLY

CORNER SECTION

<table>
<thead>
<tr>
<th>KEY</th>
<th>DESCRIPTION</th>
<th>(B.O.M.)</th>
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<td>7</td>
<td>CORNER SECTION</td>
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<tr>
<td>5</td>
<td>CONNECTION BRACKETS (GALV. STEEL)</td>
<td>4</td>
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<td></td>
</tr>
<tr>
<td>6</td>
<td>HH/SS BOLT 1/2&quot; X 1 1/2&quot;</td>
<td>4</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>1/2&quot; SQ. BRASS NUT</td>
<td></td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>1/2&quot; &quot;L&quot; BOLT</td>
<td></td>
<td>4</td>
<td></td>
</tr>
</tbody>
</table>

MOUNT THE CONNECTION BRACKETS (GALV. STEEL) TO THE ADJOINING DOCK SIDES AND END. TEE BAR SHOULD BE MOUNTED TO ATTACHING DOCKS AND NOT THE CORNER SECTION. INSERT A 1/2" S.S. BOLT UP FROM BOTTOM THRU BRACKET HOLE INTO THE BRASS NUT IN NUT CHANNEL. (REFER TO PAGE 5, DETAIL 3) SET THE CORNER SECTION INTO THE CLAMP CRADLES AND TIGHTEN.

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